

PRODUCT SELECTION REPORT

Model:50WQD10-10-1.1TMA/QG
Name:Submersible Sewage Pump



Project Name:

Personal Name:
Company Address:

Company Name:

Website: www.leopump.com
Company Name:
Product Model:

LEO GROUP PUMP CO., LTD.
50WQD10-10-1.1TMA/QG

Product Recommendations

Flow(m³/h): 10 Head(m): 10 Power(kW): 1.1

Based on provided information and product parameters, LEO PUMP recommends model: **50WQD10-10-1.1TMA/QG**

Introduction

Application

- Wastewater drainage in factories, construction sites and commercial facilities
- Drainage system in municipal sewage treatment plants
- Drainage station in residential quarters
- Municipal projects
- Methane pools and field irrigation in countryside

Pump

- Max. immersion depth: 10m
- 0.25-4kW. Standard PN6 pump body with hose coupling 5.5-7.5kW. Standard PN6 pump body with hose coupling. optional PN10 pump body, without hose coupling 11-22kW. Standard PN10 pump body, without hose coupling. optional PN6 pump body with hose coupling
- Can be equipped with hose connection choose flange connection
- Cable Length: 10m (under 30kW), 8m (30-45kW)
- Max. liquid temperature: up to +40°C
- Liquid PH value: 4-10
- Max. liquid density: $1.3 \times 10^3 \text{kg/m}^3$
- Allowed by the particle diameter: 20-80mm
- Single phase optional

Motor

- Copper winding
- Insulation class: F
- Enclosures class: IP68
- Motor protection: 0.25 - 4kW(5.5kW and above need control cabinet)
- 0.25-4kW: Star connection; 5.5-37kW: Delta connection; 45kW: Star-triangle connection

Product Parameters

Nameplate

Pump flow rate(m ³ /h):	10	Total manometric head H(m):	10
Overall efficiency(%):	20.28	Speed(rpm):	3450

Technical

Motor power(kW):	1.1	Curve tolerance:	GB/T 3216 Appendix A
Maximum lift(m):	17.5	Maximum use flow(m ³ /h):	13
maximum diving depth (m):	10	Pump power input(kW):	1.34

Material

Impeller:	HT200	Pump body:	HT200
Cylinder head:	HT200	Chassis:	HT200
Upper bearing seat:	HT200	Up cover:	HT200
Mechanical seal:			Double mechanical seal202-18

Working conditions

Max. liquid density(Kg/m ³):	1.05X10 ³ Kg/m ³	Max. ambient temperature(°C):	40
Max. liquid temperature(°C):	40	Max. Operating Pressure:	PN6
pipe diameter (mm):	50	connection method:	Hose connection
Pumped medium:	It can pump sewage containing long fibers, plastic bags, cloth gloves, etc.		

Installation

Motor

Motor phase:	Single phase	Protection class:	IP68
Motor poles:	2	Insulation class:	F
Motor power(kW) :	1.1	Rated current(A):	8
Power factor:	0.83	Drive end bearing:	6204
Non-drive end bearing:	6203	Efficiency(%):	1.1
Cable length(m):	10	Power frequency(Hz):	60
Rated voltage(V):	220		

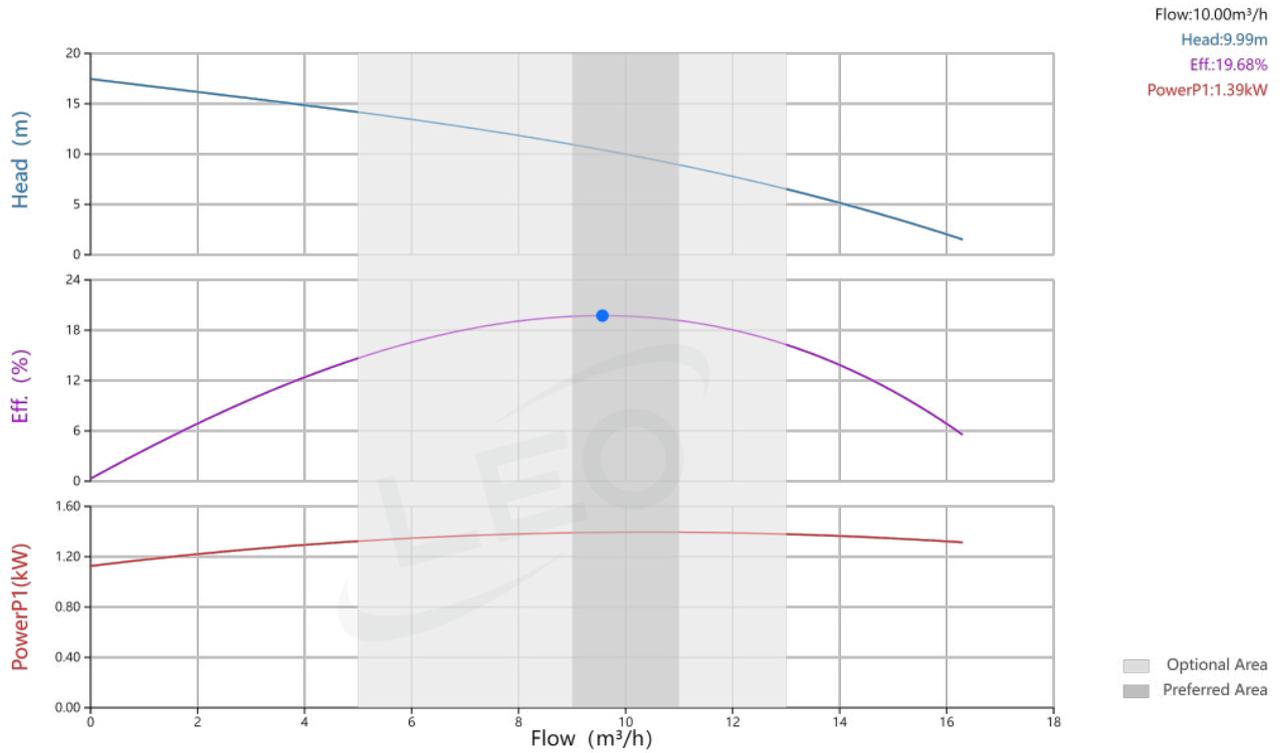
Weight/Packaging

Gross weight(kg):	26	Package size(mm):	544*269*244
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Area Range Parameters

Max Q(m ³ /h):	0.0	Allowable Minimum (m ³ /h):	5.0
Allowable Maximum (m ³ /h):	13.0	Min Value Optimal area (m ³ /h):	9.0
Max Value Optimal area (m ³ /h):	11.0		

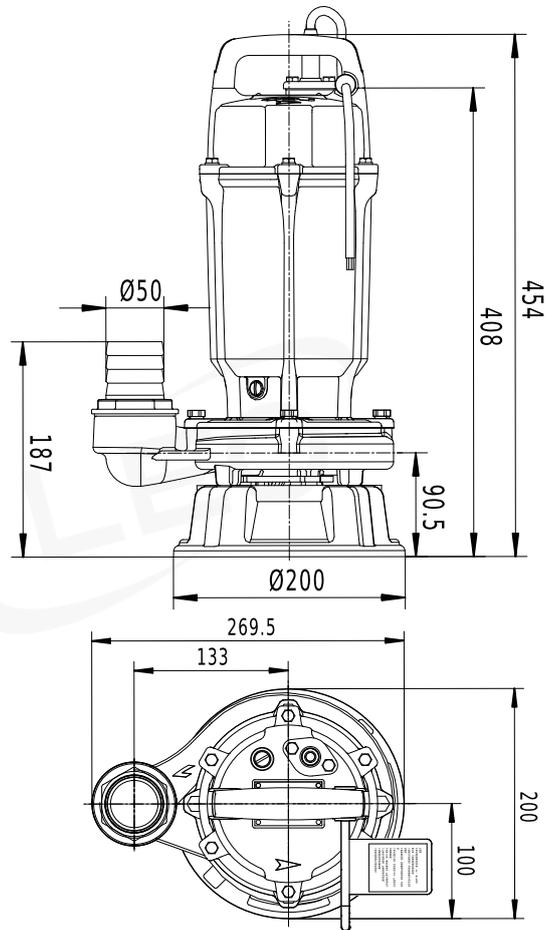
Performance Curve



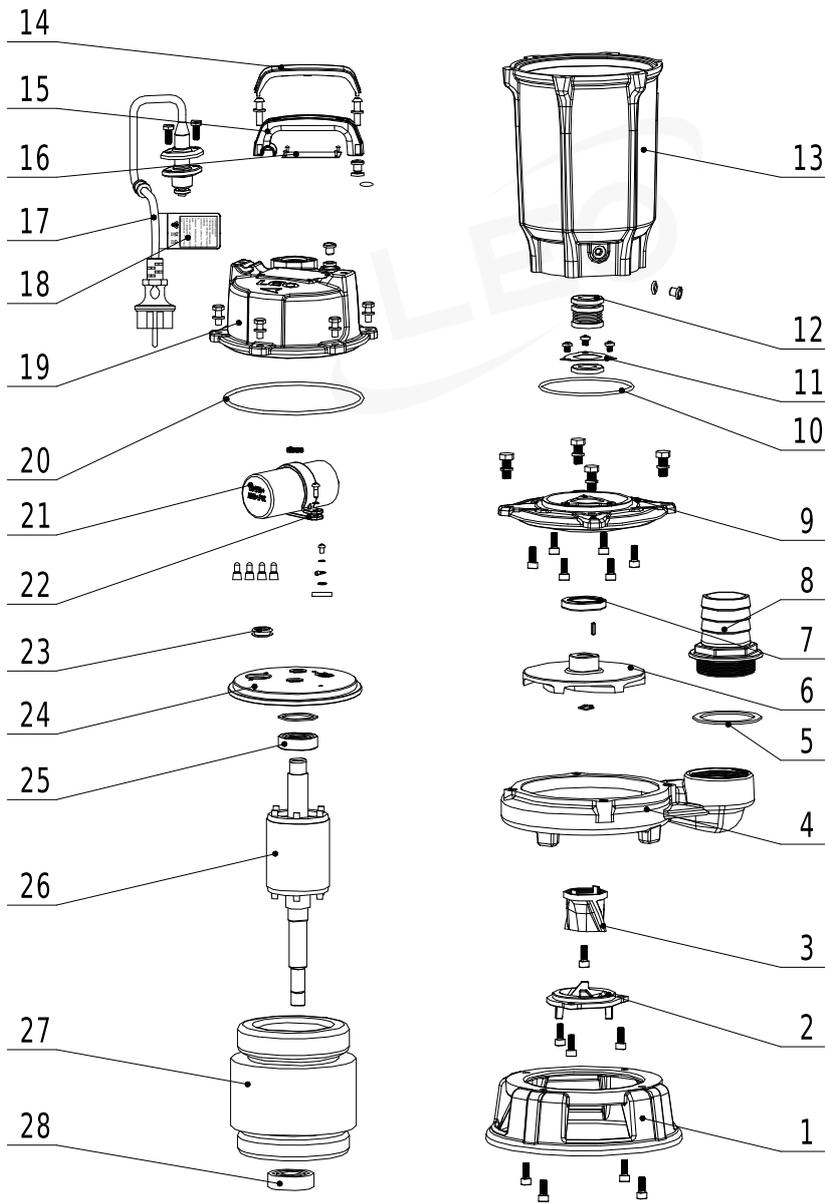
Basic Parameters

	Pump flow rate(m ³ /h)	Total manometric head H(m)	Overall efficiency(%)	Pump power input(kW)
Rated Point	10.00	10.00	20.28	1.34
Work Point	10.00	9.99	19.68	1.39
Minimum Allowed Point	5.00	14.17	14.66	1.32
Maximum Allowed Point	13.00	6.52	16.28	1.37
Optimal Working Area (Small)	9.00	10.95	19.64	1.38
Optimal Working Area (Large)	11.00	8.93	19.15	1.39

Shape & Size



Exploded View



28	Bearing	
27	Stator	
26	Rotor	
25	Top cover	
24	Top cover	HT200
23	Outlet nozzle	NBR
22	Capacitor clamp	PP-GF10
21	Capacitor	
20	O-ring seal	NBR
19	Top cover	HT200
18	Warning label	Poly Asia Silver Adhesive
17	Plug cord assembly	
16	Nameplate	304
15	Handle assembly	PP-GF10
14	Handle lining	PP-GF10
13	Barrel	HT200
12	Double mechanical seal	
11	Mechanical seal pressure plate	304
10	O-ring seal	NBR
9	Pump cover	HT200
8	Outlet joint	HT200
7	Framework oil seal	
6	Impeller	HT200
5	Tie-in gasket	NBR
4	Pump body	HT200
3	Rotary head	9Cr18
2	Fixed cutterhead	9Cr18
1	Base	HT200
NO.	Part Name	Material



LEO PUMP GROUP CO.,LTD.

📍 Headquarter Address:
No.505,23rd Street,Qiantang District,Hangzhou,Zhejiang,310020, P.R.China

Base Address:
No.1,3rd Street,East Industry Center, Wenling,Zhejiang,317511,P.R.China
No.9 Jiu Hua Road,Jiu Hua Eco-Tec Development Area,Yuhu District,Xiangtan,Hunan,411202,P.R.China
No.19 Changshun Road,Changcheng Street,Lushunkou District,Dalian,Liaoning,116049,P.R.China

🌐 www.leopump.com ✉ export@leopump.com

☎ +86-576-8998 6556 📞 +86-576-8998 9898

* LEO reserves all the right of products modification without prior notification



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